

July 2009

EXCELL STAMPING EQUIPMENT LIST

DESCRIPTION	QTY	SPECIFICATIONS
Quality Control Inspection	1	MITUTOYO BS04B CMM X=20, Y=18, Z=14
	1	STARRETT RAPID CHECK CMM X=28, Y=42, Z=18
OBI Press	1	110 TON CLEVELAND, 34" X 25" BED, 42 SPM SHUT HEIGHT 5.5" / 9.5", 6" STROKE C/W CUSHION
Straight Side Presses	4	200 TON BLISS SE-200, 60" X 36" BED, 15/30 SPM SHUT HEIGHT 17.5" / 29.5", 12" STROKE (ONE SET-UP AS BLANK LINE)
	3	200 TON BLISS S2-200, 60" X 42" BED, 15/30 SPM SHUT HEIGHT 16.0" / 20.0", 10" STROKE C/W CUSHION
	1	250 TON TOLEDO S1, 24" X 36" BED, 16 SPM SHUT HEIGHT 10.0" / 14.5", 8" STROKE C/W CUSHION
	2	300 TON HAMILTON 3110 1/4, 27" X 36" BED, 17 SPM SHUT HEIGHT 13.0" / 17.5", 8" STROKE
	2	300 TON DANLY P1-300 (SET-UP AS BLANK LINES) 42" X 42" BED, 20/40 SPM SHUT HEIGHT 11.365" / 18.0", 8" STROKE C/W PARTS UNLOADER
	1	350 TON TOLEDO S2-350, 84" X 52" BED, 16 SPM SHUT HEIGHT 14.0" / 19.0", 14" STROKE
	1	450 TON BLISS SC450 (SET-UP AS BLANK LINE) 42" X 48" BED, 15/30 SPM SHUT HEIGHT 15.0" / 20.0", 12" STROKE C/W PARTS UNLOADER
	1	600 TON DANLY SS1-600 (SET-UP AS BLANK LINE) 42" X 48" BED, 25 SPM SHUT HEIGHT 19.5" / 27.5", 10" STROKE C/W PARTS UNLOADER
	1	600 TON NIAGARA SE2-600 96" X 66" BED, 15/25 SPM SHUT HEIGHT 10.0" / 25.0", 18" STROKE
	1	600 TON DANLY H2-600 (SET-UP AS BLANK LINE) 72" X 60" BED, 28 SPM SHUT HEIGHT 17.0" / 23.0", 12" STROKE C/W PARTS UNLOADER
	1	600 TON DANLY (SET-UP AS HEAVY BLANK LINE) 84" X 48" BED, 30 SPM SHUT HEIGHT 20.0" / 30.0", 16" STROKE C/W PARTS UNLOADER
	1	700 TON VERNON DC-700 (SET-UP AS HEAVY BLANK LINE) 96" X 54" BED, 15/30 SPM SHUT HEIGHT 20.0" / 30.0", 18" STROKE C/W PARTS UNLOADER
	2	800 TON WEAN UNITED SCI-800 (SET-UP AS BLANK LINE) 60" X 48" BED, 15/60 SPM SHUT HEIGHT 21.5" X 29.5", 7" STROKE C/W PARTS UNLOADER
	1	1000 TON CLEARING S2-1000 (SET-UP AS HEAVY BLANK LINE) 60" X 48" BED, 22 SPM SHUT HEIGHT 20.0" / 25.0", 10" STROKE C/W PARTS UNLOADER

	1	1000 TON DANLY S2-1000 (SET-UP AS HEAVY BLANK LINE) 96" X 60" BED, 15/25 SPM SHUT HEIGHT 22.0" / 32.0", 20" STROKE C/W PARTS UNLOADER
Combination Coil Cradle Straighteners	3	ROWE C-8-20/12 J .125 / .250 X 20.000" 7/25 FPM
	4	ROWE C-9-24/8 J .125 / .375 X 20.000" 7/25 FPM
	2	ROWE C-9-30/8 J .125 / .375 X 30.000" 7/25 FPM
	1	COOKE & DENISON .150 / .500 X 39.000" 10/25 FPM
	1	DALLAS MODEL 41591 .125 / .375 X 42.000" 10/20 FPM
	1	COLT AUTOMATION CCS-5000-50 .150 / .500 X 50.000" 25 FPM
	1	INTERNATIONAL CONTROL .125 / .375 X 24.000" 10/20 SPM
Feeder Tables	3	JAYBIRD 500 J-25 18" X 12" .125 / .400 CAPACITY
	2	COE CF-500 24" X 18" .125 / .400 CAPACITY
	1	DALLAS 2-D 500 42" X 24" C/W PULL THRU STRAIGHTNER .125 / .375 CAPACITY Multifeed
	1	COE CF-600 24" X 24" .125 / .500 CAPACITY
	2	COE DCF-500 6" X 24" C/W PULL THRU STRAIGHTNER .125 / .400 CAPACITY
	1	JAYBIRD 500 J-25 24" X 12" .125 / .400 CAPACITY
Tool Room	1	PARK THERMAL 15" X 24" X 18" ELECTRIC RECIRCULATING OVEN
	2	CHAVALIER FSG AS 16" X 32" AUTOMATIC SURFACE GRINDER
	1	CHAVALIER FSG 3A 10" X 20" AUTOMATIC SURFACE GRINDER
	2	CHAVALIER FSG M 6" X 18" MANUAL SURFACE GRINDER
	1	DOS ENGINE LATHE
	1	HECKERT BR 40 X 1250/1 RADIAL ARM DRILL
	1	FIRST LC-185/195 MILLING MACHINE
Maintenance Room	1	INGERSOLL RAND SSR 825 CFM EP 200 HP ELECTRIC ROTARY SCREW AIR COMPRESSOR
	1	INGERSOLL RAND SSR 625 CFM 150 HP ELECTRIC ROTARY SCREW AIR COMPRESSOR
	1	EDWARDS 100 TON IRON WORKER
	1	INGERSOLL RAND - THERMOSTAR AIR DRYER
	1	CATERPILLAR 3412-D ELECTRIC GENERATOR 815 HP 635 KW
	1	CATERPILLAR D-398 ELECTRIC GENERATOR 900 HP 600 KW
	1	MANLIFT JLG-35E'
	1	TENNANT POWER SWEEPER MODEL 92
	1	ADVANCE AUTO / POWER FLOOR SCRUBBER A5000
	1	JLG-25" SCISSOR LIFT

Material Handling	1	APACHE 30,000 POUND FORKLIFT C/W BOOM
	1	CATERPILLAR 12,000 POUND FORKLIFT
	1	CLARK 8,000 POUND FORKLIFT
	1	HYSTER 5,000 POUND FORKLIFT
	2	TOYOTA 5,000 POUND FORKLIFTS
	1	TOYOTA 6,000 POUND FORKLIFT
	1	LARCO 25-TON OVERHEAD BRIDGE CRANE C/W C HOOK
	3	1/2-TON JIB CRANE
	1	5-TONNE OVERHEAD BRIDGE CRANE
Other	1	WEIGHT SCALE
		Weigh-tronics Model WI-127 c/w printer
	1	MAWER 3005 RESISTANCE WELDER
	1	50 TON SHOP HYDRAULIC PRESS
	1	MILLER PORTABLE SPOT WELDER